



- 7 Loctite 271 (92-809820)
- 33 Loctite 680 (92-809833)
- 87 Super Duty Gear Lubricant (92-13783A24)
- 92 Loctite 7649 Primer (92-809824)
- 95 2-4-C With Teflon (92-825407A12)

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
-	1643	9539A 4	GEAR HOUSING	1	(SHORT BLACK) S/N USA-0D279	
-	1643	9539A 6	GEAR HOUSING	1	(SHORT GRAY) S/N USA-0D279	
-	1643	9539A 5	GEAR HOUSING	1	(LONG BLACK) S/N USA-0D2793	
-	1643	9539A 7	GEAR HOUSING	1	(LONG GRAY) S/N USA-0D2793	
-	1643	9539A15	GEAR HOUSING	1	(SHORT BLACK) S/N USA-0D279	
-	1643	9539A16	GEAR HOUSING	1	(SHORT GRAY) S/N USA-0D279	
-	1643	9539A18	GEAR HOUSING	1	(LONG BLACK) S/N USA-0D2793	
-	1643	9539A19	GEAR HOUSING	1	(LONG GRAY) S/N USA-0D2793	
-	1643	9539A12	GEAR HOUSING	1	(TRACKER GRAPHITE GRAY)	
1	1643	9539A 1	GEAR HOUSING ASSEMBLY	1	(BLACK)	
1	1643	9539A 8	GEAR HOUSING ASSEMBLY	1	(GRAY)	
1	1643	9539A13	GEAR HOUSING ASSEMBLY	1	(TRACKER GRAHITE GRAY)	
2	22	85822A10	CONNECTOR ASSEMBLY-SPE	1		
3	17	85500	DOWEL PIN	2		
4	16	33778	STUD (2-5/8 IN.)	3		
5	16	57933	STUD	2		
6	31	62091	ROLLER BEARING	1		
7		72849A 1	SCREEN ASSEMBLY	1		
8	10	36070	SCREW	1		
9	11	45812	NUT	1		
10		92815	PLATE	1		
11		37721	SEAL	1		2,18
12	43	98097	PINION GEAR	1		
13	11	55910	NUT	1		
14	27	19552	GASKET	1		2,15,18
15	25	26722	O-RING	1		2,15,18
16	46	77177A 1	WATER PUMP BASE	1		18
17	26	79831	OIL SEAL	1		15,18
18	26	90562	OIL SEAL	1		15,18
19	17	35973	DOWEL PIN	2		18
20	27	19553	GASKET	1		2,15,18
21		54705	FACE PLATE	1		
22	27	19551	GASKET	1		2
23	47	89983	IMPELLER	1		
24	28	56662	KEY	1		
-	27	85491A90	ENGINE GASKET SET	1		
-	26	79831A 1	SEAL KIT	1		
-	46	77177A 3	WATER PUMP REPAIR KIT	1		